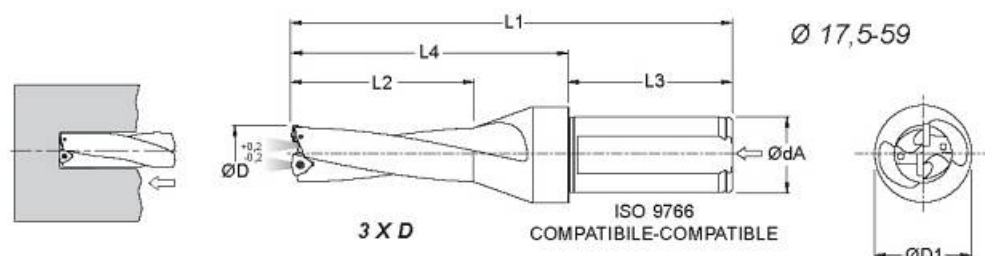


СВРЕДЕЛИ СЪС СМЕНЯЕМИ ТВЪРДОСПЛАВНИ ПЛАСТИНИ

TDC .. R/L, 3 X D



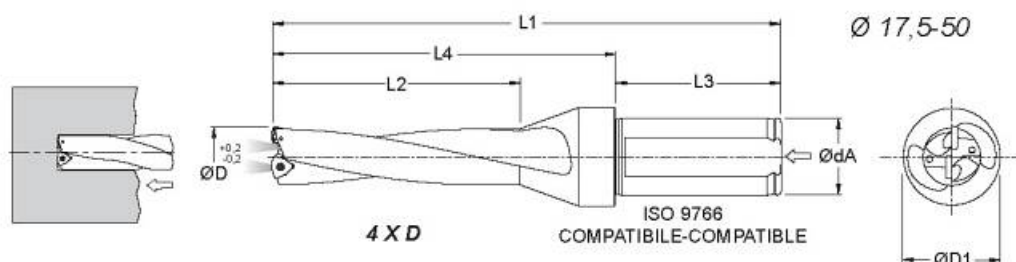
Съвместими твърдосплавни пластини	
WCMX ...	S42
WCMX ...	S62/.062
WCMT ...	L62

Код	ØD ^{+/-0,2} mm	ØdA mm	ØD1 mm	L1 mm	L2 mm	L3 mm	L4 mm		цена лв.
TDC 17530 R/L	17.5	25	32	138.5	54.5	54	84.5	030208	
TDC 18030 R/L	18	25	32	140	56	54	86		
TDC 18530 R/L	18.5	25	32	141.5	57.5	54	87.5		
TDC 19030 R/L	19	25	32	143	59	54	89		
TDC 19530 R/L	19.5	25	32	144.5	60.5	54	90.5		
TDC 20030 R/L	20	25	32	146	62	54	92		
TDC 20530 R/L	20.5	25	32	147.5	63.5	54	93.5		
TDC 21030 R/L	21	25	32	149	65	54	95	040208	
TDC 21530 R/L	21.5	25	32	150.5	66.5	54	96.5		
TDC 22030 R/L	22	25	32	152	68	54	98		
TDC 22530 R/L	22.5	25	32	153.5	69.5	54	99.5		
TDC 23030 R/L	23	25	32	155	71	54	101		
TDC 23530 R/L	23.5	25	32	156.5	72.5	54	102.5		
TDC 24030 R/L	24	25	32	158	74	54	104		
TDC 24530 R/L	24.5	25	32	159.5	75.5	54	105.5		
TDC 25030 R/L	25	25	32	161	77	54	107	050308	
TDC 25530 R/L	25.5	25	32	162.5	78.5	54	108.5		
TDC 26030 R/L	26	25	32	164	80	54	110		
TDC 26530 R/L	26.5	25	32	165.5	81.5	54	111.5		
TDC 27030 R/L	27	25	32	167	83	54	113		
TDC 27530 R/L	27.5	25	32	168.5	84.5	54	114.5		
TDC 28030 R/L	28	25	32	170	86	54	116		
TDC 28530 R/L	28.5	25	32	171.5	87.5	54	117.5	050308	
TDC 29030 R/L	29	25	32	173	89	54	119		
TDC 29530 R/L	29.5	25	32	174.5	90.5	54	120.5		
TDC 30030 R/L	30	32	49	180	92	58	122	06T308	
TDC 30530 R/L	30.5	32	49	181.5	93.5	58	123.5		
TDC 31030 R/L	31	32	49	183	95	58	125		
TDC 31530 R/L	31.5	32	49	184.5	96.5	58	126.5		
TDC 32030 R/L	32	32	49	186	98	58	128		
TDC 32530 R/L	32.5	32	49	187.5	99.5	58	129.5		
TDC 33030 R/L	33	32	49	189	101	58	131		
TDC 33530 R/L	33.5	32	49	190.5	102.5	58	132.5	06T308	
TDC 34030 R/L	34	32	49	192	104	58	134		
TDC 34530 R/L	34.5	32	49	193.5	105.5	58	135.5		

свредели със сменяеми твърдосплавни пластини

Код	ØD ^{+/-0,2} mm	ØdA mm	ØD1 mm	L1 mm	L2 mm	L3 mm	L4 mm		цена лв.
TDC 35030 R/L	35	32	49	195	107	58	137	06T308	
TDC 35530 R/L	35.5	32	49	196.5	108.5	58	138.5		
TDC 36030 R/L	36	32	49	198	110	58	140		
TDC 36530 R/L	36.5	32	49	199.5	111.5	58	141.5		
TDC 37030 R/L	37	32	49	201	113	58	143		
TDC 37530 R/L	37.5	32	49	202.5	114.5	58	144.5		
TDC 38030 R/L	38	32	49	204	116	58	146		
TDC 38530 R/L	38.5	32	49	205.5	117.5	58	147.5		
TDC 39030 R/L	39	32	49	207	119	58	149		
TDC 39530 R/L	39.5	32	49	208.5	120.5	58	150.5		
TDC 40030 R/L	40	32	49	210	122	58	152		
TDC 41030 R/L	41	32	49	213	125	58	155		
TDC 42030 R/L	42	32	49	216	128	58	158	080412	
TDC 43030 R/L	43	32	49	219	131	58	161		
TDC 44030 R/L	44	32	49	222	134	58	164		
TDC 45030 R/L	45	40	59	240	137	68	172	080412	
TDC 46030 R/L	46	40	59	243	140	68	175		
TDC 47030 R/L	47	40	59	246	143	68	178		
TDC 48030 R/L	48	40	59	249	146	68	181		
TDC 49030 R/L	49	40	59	252	149	68	184		
TDC 50030 R/L	50	40	59	255	152	68	187		
TDC 51030 R/L	51	40	59	258	155	68	190		
TDC 52030 R/L	52	40	59	261	158	68	193		
TDC 53030 R/L	53	40	59	264	161	68	196		
TDC 54030 R/L	54	40	59	267	164	68	199		
TDC 55030 R/L	55	40	59	270	167	68	202		
TDC 56030 R/L	56	40	59	273	170	68	205		
TDC 57030 R/L	57	40	59	276	173	68	208		
TDC 58030 R/L	58	40	59	279	176	68	211		
TDC 59030 R/L	59	40	59	282	179	68	214		

TDC .. R/L, 4 X D



Съвместими
твърдосплавни
пластини

WCMX ... S42

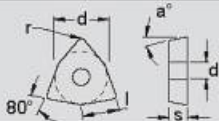
WCMX ... S62/.062

WCMT ... L62

Код	ØD ^{+/-0,2} mm	ØdA mm	ØD1 mm	L1 mm	L2 mm	L3 mm	L4 mm		цена лв.
TDC 17540 R/L	17.5	25	32	156	72	54	102	030208	
TDC 18040 R/L	18	25	32	158	74	54	104		
TDC 18540 R/L	18.5	25	32	160	76	54	106		
TDC 19040 R/L	19	25	32	162	78	54	108		
TDC 19540 R/L	19.5	25	32	164	80	54	110		
TDC 20040 R/L	20	25	32	166	82	54	112		
TDC 20540 R/L	20.5	25	32	168	84	54	114		
TDC 21040 R/L	21	25	32	170	86	54	116		
TDC 21540 R/L	21.5	25	32	172	88	54	118	040208	
TDC 22040 R/L	22	25	32	174	90	54	120		
TDC 22540 R/L	22.5	25	32	176	92	54	122		
TDC 23040 R/L	23	25	32	178	94	54	124		
TDC 23540 R/L	23.5	25	32	180	96	54	126		
TDC 24040 R/L	24	25	32	182	98	54	128		
TDC 24540 R/L	24.5	25	32	184	100	54	130		
TDC 25040 R/L	25	25	32	186	102	54	132	050308	
TDC 25540 R/L	25.5	25	32	188	104	54	134		
TDC 26040 R/L	26	25	32	190	106	54	136		
TDC 26540 R/L	26.5	25	32	192	108	54	138		
TDC 27040 R/L	27	25	32	194	110	54	140		
TDC 28040 R/L	28	25	32	198	114	54	144		
TDC 29040 R/L	29	25	32	202	118	54	148		
TDC 30040 R/L	30	32	49	210	122	58	152	050308	
TDC 31040 R/L	31	32	49	214	126	58	156	06T308	
TDC 32040 R/L	32	32	49	218	130	58	160		
TDC 33040 R/L	33	32	49	222	134	58	164		
TDC 34040 R/L	34	32	49	226	138	58	168		
TDC 35040 R/L	35	32	49	230	142	58	172		
TDC 36040 R/L	36	32	49	234	146	58	176		
TDC 37040 R/L	37	32	49	238	150	58	180		
TDC 38040 R/L	38	32	49	242	154	58	184		
TDC 39040 R/L	39	32	49	246	158	58	188	080412	
TDC 40040 R/L	40	32	49	250	162	58	192		
TDC 41040 R/L	41	32	49	254	166	58	196		
TDC 42040 R/L	42	32	49	258	170	58	200		
TDC 43040 R/L	43	32	49	262	174	58	204		
TDC 44040 R/L	44	32	49	266	178	58	208		
TDC 45040 R/L	45	40	59	285	182	68	217		
TDC 46040 R/L	46	40	59	289	186	68	221		
TDC 47040 R/L	47	40	59	293	190	68	225		
TDC 48040 R/L	48	40	59	297	194	68	229		
TDC 49040 R/L	49	40	59	301	198	68	233		
TDC 50040 R/L	50	40	59	305	202	68	237		

свързани със сменяеми твърдосплавни пластини

Пластини за TDC .. R/L, 3XD, TDC .. R/L, 4XD

код	P	M	K	N	S	H	Cemented			Coated grades														цена лв.
							T120			T538N			T533							l	d	s	d1	
WCMX 030208 S62			○	●	○		■											3.46	5.56	2.38	2.5	0.8	7°	
WCMX 040208 S62			○	●	○		■											3.99	6.35	2.38	2.8	0.8	7°	
WCMX 050308 S62			○	●	○		■											5.07	7.94	3.18	3.4	0.8	7°	
WCMX 06T308 062			○	●	○		■											6.14	9.52	3.97	3.8	0.8	7°	
WCMX 080412 S62			○	●	○		■											8.14	12.7	4.76	4.4	1.2	7°	
WCMX 030208 S62	●	●	○						■									3.46	5.56	2.38	2.5	0.8	7°	
WCMX 040208 S62	●	●	○						■									3.99	6.35	2.38	2.8	0.8	7°	
WCMX 050308 S62	●	●	○						■									5.07	7.94	3.18	3.4	0.8	7°	
WCMX 06T308 S62	●	●	○						■									6.14	9.52	3.97	3.8	0.8	7°	
WCMX 080412 S62	●	●	○						■									8.14	12.7	4.76	4.4	1.2	7°	
WCMT 030208 L62	●	●	○		○						■							3.46	5.56	2.38	2.5	0.8	7°	
WCMT 040208 L62	●	●	○		○						■							3.99	6.35	2.38	2.8	0.8	7°	
WCMT 050308 L62	●	●	○		○						■							5.07	7.94	3.18	3.4	0.8	7°	
WCMT 06T308 L62	●	●	○		○						■							6.14	9.52	3.97	3.8	0.8	7°	
WCMT 080412 L62	●	●	○		○						■							8.14	12.7	4.76	4.4	1.2	7°	
WCMX 040208 S42	●	●		○	●				■									3.99	6.35	2.38	2.8	0.8	7°	
WCMX 050308 S42	●	●		○	●				■									5.07	7.94	3.18	3.4	0.8	7°	
WCMX 06T308 S42	●	●		○	●				■									6.14	9.52	3.97	3.8	0.8	7°	
WCMX 080412 S42	●	●		○	●				■									8.14	12.7	4.76	4.4	1.2	7°	

■ - В наличност

□ - По заявка

● - Препоръчително прилагане

○ - Възможна прилагане

P - NOT ALLOY STEEL, ALLOY STEEL

M - STAINLESS STEEL AUST

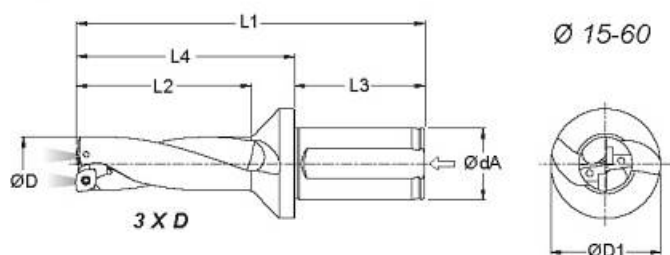
K - CAST IRON

N - ALUMINIUM, COPPER, PLASTICS

S - HIGH TEMP ALLOY, TITANIUM

H - HARDENED STEEL

SDQ .. R, 3 X D



Съвместими
твърдосплавни
пластини

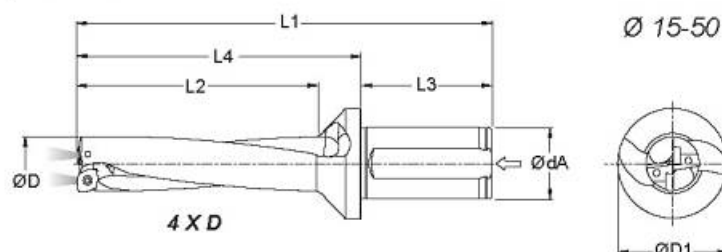
QCMX ... X42

QCMX ... X52

Код	ØD ^{+/-0,1} mm	ØdA mm	ØD1 mm	L1 mm	L2 mm	L3 mm	L4 mm		цена лв.
SDQ 15030 R	15.0	20	32	102	47	40	62	010204	
SDQ 15530 R	15.5	20	32	103.5	48.5	40	63.5		
SDQ 16030 R	16.0	20	32	105	50	40	65		
SDQ 16530 R	16.5	20	32	106.5	51.5	40	66.5		
SDQ 17030 R	17.0	20	32	108	53	40	68		
SDQ 17530 R	17.5	25	37	126.5	55.5	54	72.5		
SDQ 18030 R	18.0	25	37	128	57	54	74		
SDQ 18530 R	18.5	25	37	129.5	58.5	54	75.5		
SDQ 19030 R	19.0	25	37	131	60	54	77		
SDQ 19530 R	19.5	25	37	132.5	61.5	54	78.5		
SDQ 20030 R	20.0	25	37	134	63	54	80	020204	
SDQ 20530 R	20.5	25	37	135.5	64.5	54	81.5		
SDQ 21030 R	21.0	25	37	137	66	54	83		
SDQ 21530 R	21.5	25	37	138.5	67.5	54	84.5		
SDQ 22030 R	22.0	25	37	140	69	54	86		
SDQ 22530 R	22.5	25	37	141.5	70.5	54	87.5		
SDQ 23030 R	23.0	25	37	143	72	54	89		
SDQ 23530 R	23.5	25	37	144.5	73.5	54	90.5	030308	
SDQ 24030 R	24.0	25	37	146	75	54	92		
SDQ 24530 R	24.5	25	37	147.5	76.5	54	93.5		
SDQ 25030 R	25.0	32	49	156	79	58	98		
SDQ 25530 R	25.5	32	49	157.5	80.5	58	99.5		
SDQ 26030 R	26.0	32	49	159	82	58	101		
SDQ 26530 R	26.5	32	49	160.5	83.5	58	102.5		
SDQ 27030 R	27.0	32	49	162	85	58	104		
SDQ 27530 R	27.5	32	49	163.5	86.5	58	105.5		
SDQ 28030 R	28.0	32	49	165	88	58	107		
SDQ 28530 R	28.5	32	49	166.5	89.5	58	108.5		
SDQ 29030 R	29.0	32	49	168	91	58	110		
SDQ 29530 R	29.5	32	49	169.5	92.5	58	111.5		
SDQ 30030 R	30.0	32	49	171	94	58	113	040308	
SDQ 30530 R	30.5	32	49	175	95.5	58	114.5		
SDQ 31030 R	31.0	32	49	174	97	58	116		
SDQ 31530 R	31.5	32	49	175.5	98.5	58	117.5		
SDQ 32030 R	32.0	40	59	191	101	68	123		
SDQ 32530 R	32.5	40	59	192.5	102.5	68	124.5		
SDQ 33030 R	33.0	40	59	194	104	68	126		
SDQ 33530 R	33.5	40	59	195.5	105.5	68	127.5	050412	
SDQ 34030 R	34.0	40	59	197	107	68	129		
SDQ 34530 R	34.5	40	59	198.5	108.5	68	130.5		
SDQ 35030 R	35.0	40	59	200	110	68	132		
SDQ 35530 R	35.5	40	59	201.5	111.5	68	133.5		
SDQ 36030 R	36.0	40	59	203	113	68	135		

Код	ØD ^{+/-0,1} mm	ØdA mm	ØD1 mm	L1 mm	L2 mm	L3 mm	L4 mm		цена лв.
SDQ 36530 R	36.5	40	59	204.5	114.5	68	136.5	050412	
SDQ 37030 R	37.0	40	59	206	116	68	138		
SDQ 37530 R	37.5	40	59	207.5	117.5	68	139.5		
SDQ 38030 R	38.0	40	59	209	119	68	141		
SDQ 38530 R	38.5	40	59	210.5	120.5	68	142.5		
SDQ 39030 R	39.0	40	59	212	122	68	144		
SDQ 39530 R	39.5	40	59	213.5	123.5	68	145.5		
SDQ 40030 R	40.0	40	59	215	125	68	147	060412	
SDQ 41030 R	41.0	40	59	218	128	68	150		
SDQ 42030 R	42.0	40	59	221	131	68	153		
SDQ 43030 R	43.0	40	59	224	134	68	156		
SDQ 44030 R	44.0	40	59	227	137	68	159		
SDQ 45030 R	45.0	40	59	230	140	68	162		
SDQ 46030 R	46.0	40	59	241	143	68	173		
SDQ 47030 R	47.0	40	59	244	146	68	176		
SDQ 48030 R	48.0	40	59	247	149	68	179		
SDQ 49030 R	49.0	40	59	250	152	68	182		
SDQ 50030 R	50.0	40	59	253	158	68	185	080412	
SDQ 51030 R	51.0	40	59	256	161	68	188		
SDQ 52030 R	52.0	40	59	259	164	68	191		
SDQ 53030 R	53.0	40	59	262	167	68	194		
SDQ 54030 R	54.0	40	59	265	170	68	197		
SDQ 55030 R	55.0	40	59	268	173	68	200		
SDQ 56030 R	56.0	40	59	271	176	68	203		
SDQ 57030 R	57.0	40	59	274	179	68	206		
SDQ 58030 R	58.0	40	59	277	182	68	209		
SDQ 59030 R	59.0	40	59	280	185	68	212		
SDQ 60030 R	60.0	40	59	283	188	68	215		

SDQ .. R, 4 X D



Съвместими
твърдосплавни
пластини

QCMX ... X42

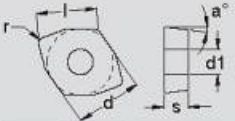
QCMX ... X52

Код	ØD ^{+/-0,1} mm	ØdA mm	ØD1 mm	L1 mm	L2 mm	L3 mm	L4 mm		цена лв.
SDQ 15040 R	15.0	20	32	120	65	40	80	010204	
SDQ 15540 R	15.5	20	32	122	67	40	82		
SDQ 16040 R	16.0	20	32	124	69	40	84		
SDQ 16540 R	16.5	20	32	126	71	40	86		
SDQ 17040 R	17.0	20	32	128	73	40	88		
SDQ 17540 R	17.5	25	37	147	76	54	93		
SDQ 18040 R	18.0	25	37	149	78	54	95		
SDQ 18540 R	18.5	25	37	151	80	54	97		
SDQ 19040 R	19.0	25	37	153	82	54	99		
SDQ 19540 R	19.5	25	37	155	84	54	101		
SDQ 20040 R	20.0	25	37	157	86	54	103	020204	
SDQ 20540 R	20.5	25	37	159	88	54	105		
SDQ 21040 R	21.0	25	37	161	90	54	107		
SDQ 21540 R	21.5	25	37	163	92	54	109		
SDQ 22040 R	22.0	25	37	165	94	54	111		
SDQ 22540 R	22.5	25	37	167	96	54	113		
SDQ 23040 R	23.0	25	37	169	98	54	115		
SDQ 23540 R	23.5	25	37	170	99	54	116		
SDQ 24040 R	24.0	25	37	173	102	54	119		
SDQ 24540 R	24.5	25	37	175	104	54	121	030308	
SDQ 25040 R	25.0	32	49	184	107	58	126		
SDQ 25540 R	25.5	32	49	186	109	58	128		
SDQ 26040 R	26.0	32	49	188	111	58	130		
SDQ 26540 R	26.5	32	49	190	113	58	132		
SDQ 27040 R	27.0	32	49	192	115	58	134		
SDQ 27540 R	27.5	32	49	194	117	58	136		
SDQ 28040 R	28.0	32	49	196	119	58	138		
SDQ 28540 R	28.5	32	49	198	121	58	140		
SDQ 29040 R	29.0	32	49	200	123	58	142		
SDQ 29540 R	29.5	32	49	202	125	58	144	040308	
SDQ 30040 R	30.0	32	49	204	127	58	146		
SDQ 31040 R	31.0	32	49	208	131	58	150		
SDQ 32040 R	32.0	40	59	226	136	68	158		
SDQ 33040 R	33.0	40	59	230	140	68	162		
SDQ 34040 R	34.0	40	59	234	144	68	166		
SDQ 35040 R	35.0	40	59	238	148	68	170		
SDQ 36040 R	36.0	40	59	242	152	68	174		
SDQ 37040 R	37.0	40	59	246	156	68	178	050412	
SDQ 38040 R	38.0	40	59	250	160	68	182		
SDQ 39040 R	39.0	40	59	254	164	68	186		

свързани със сменяеми твърдосплавни пластини

Код	ØD ^{+/-0,1} mm	ØdA mm	ØD1 mm	L1 mm	L2 mm	L3 mm	L4 mm		цена лв.
SDQ 40040 R	40.0	40	59	258	168	68	190	060412	
SDQ 41040 R	41.0	40	59	262	172	68	194		
SDQ 42040 R	42.0	40	59	266	176	68	198		
SDQ 43040 R	43.0	40	59	270	180	68	202		
SDQ 44040 R	44.0	40	59	274	184	68	206		
SDQ 45040 R	45.0	40	59	278	188	68	210		
SDQ 46040 R	46.0	40	59	290	192	68	222		
SDQ 47040 R	47.0	40	59	294	196	68	226		
SDQ 48040 R	48.0	40	59	298	200	68	230		
SDQ 49040 R	49.0	40	59	302	204	68	234		
SDQ 50040 R	50.0	40	59	306	211	68	238	080412	

Пластини за SDQ .. R, 3XD, SDQ .. R, 4XD

код	P	M	K	N	S	H	Cemented			Coated grades												цена лв.	
										T3610				T5320	T5322					l	d		s
QCMX 010204 .X42	●	●		○									■				5.4	5.8	2.38	2.5	0.4	7°	
QCMX 020204 .X42	●	●		○									■				6.6	7.1	2.38	2.5	0.4	7°	
QCMX 030308 .X42	●	●		○									■				8.3	8.8	3.18	3.4	0.8	7°	
QCMX 040308 .X42	●	●		○									■				9.6	10.2	3.18	3.4	0.8	7°	
QCMX 050412 .X42	●	●		○									■				11.3	12.1	4.76	4.3	1.2	7°	
QCMX 060412 .X42	●	●		○									■				13.8	14.8	4.76	4.3	1.2	7°	
QCMX 080412 .X42	●	●		○									■				17.2	18.5	4.76	4.3	1.2	7°	
QCMX 010204 .X52	●	○	○										■				5.4	5.8	2.38	2.5	0.4	7°	
QCMX 020204 .X52	●	○	○										■				6.6	7.1	2.38	2.5	0.4	7°	
QCMX 030308 .X52	●	○	○										■				8.3	8.8	3.18	3.4	0.8	7°	
QCMX 040308 .X52	●	○	○										■				9.6	10.2	3.18	3.4	0.8	7°	
QCMX 050412 .X52	●	○	○										■				11.3	12.1	4.76	4.3	1.2	7°	
QCMX 060412 .X52	●	○	○										■				13.8	14.8	4.76	4.3	1.2	7°	
QCMX 080412 .X52	●	○	○										■				17.2	18.5	4.76	4.3	1.2	7°	
QCMX 010204 .X52	○		●							■							5.4	5.8	2.38	2.5	0.4	7°	
QCMX 020204 .X52	○		●							■							6.6	7.1	2.38	2.5	0.4	7°	
QCMX 030308 .X52	○		●							■							8.3	8.8	3.18	3.4	0.8	7°	
QCMX 040308 .X52	○		●							■							9.6	10.2	3.18	3.4	0.8	7°	
QCMX 050412 .X52	○		●							■							11.3	12.1	4.76	4.3	1.2	7°	
QCMX 060412 .X52	○		●							■							13.8	14.8	4.76	4.3	1.2	7°	
QCMX 080412 .X52	○		●							■							17.2	18.5	4.76	4.3	1.2	7°	

■ - В наличност

□ - По заявка

● - Препоръчително приложение

○ - Възможна приложения

P - NOT ALLOY STEEL, ALLOY STEEL

M - STAINLESS STEEL AUST

K - CAST IRON

N - ALUMINIUM, COPPER, PLASTICS

S - HIGH TEMP ALLOY, TITANIUM

H - HARDENED STEEL